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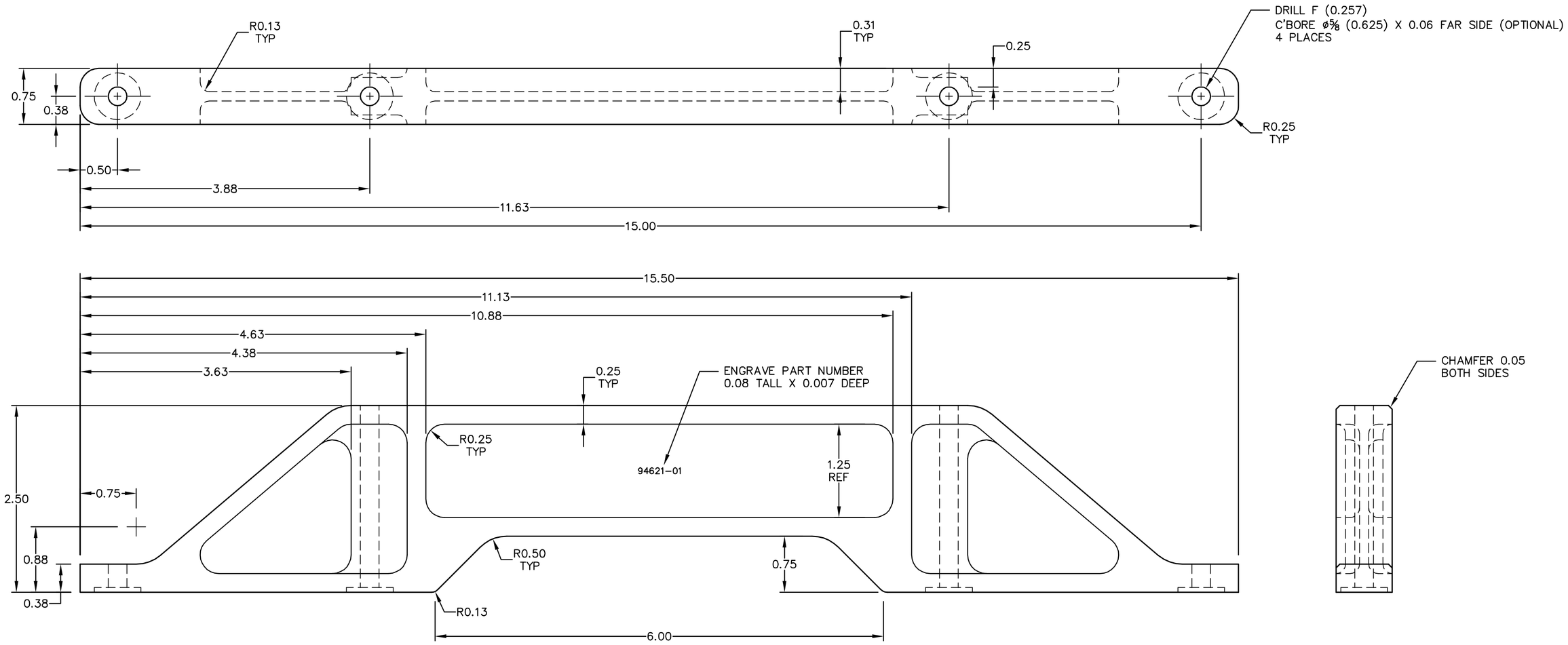
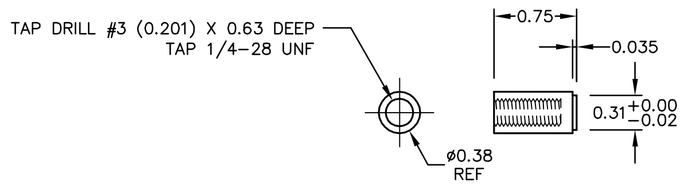
REV.	DESCRIPTION OF CHANGE	INITIALS	DATE
0	INITIAL ISSUE		
1	TITLE BLOCK UPDATED; (01) MATERIAL UPDATED; (01) END VIEW ADDED	BJC	06/11/2016
	(01) CHAMFER ADDED; (02) SMALL DIA UPDATED; ANODIZING UPDATED		



01 BRACE



02 INSERT

NOTES

1. REMOVE ALL BURRS AND BREAK SHARP EDGES.
2. THOROUGHLY DEGREASE, ALODINE, PRIME, AND PAINT ALL ALUMINUM PARTS PRIOR TO ASSEMBLY. ALTERNATE: ALUMINUM PARTS TO BE ANODIZED IN ACCORDANCE WITH MIL-A-8625F, TYPE II.

QTY	PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC	STOCK SIZE
	LIST OF MATERIALS					
4	94621-02	02	INSERT	1018 MILD STEEL	AISI 1010/1020	0.375 ROD
1	94621-01	01	BRACE	6061-T6 ALUMINUM	QQ-A-200/8	2.5 X 0.75 BAR

APPROVALS		DATE
DRAWN:	JEFF CLARKE	25 OCT 2011
CHECKED:	E. BURGOIN	25 OCT 2011

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES.
TOLERANCES ON:

DECIMALS		ANGLES
X.XXX	±0.010	±1/2°
X.XX	±0.03	
X.X	±0.1	

AERO DESIGN LTD.
9888A MALASPINA ROAD
POWELL RIVER, BC, CANADA, V8A 0G3
TEL: 604.483.2376 www.aerodesign.ca

BELL 206L SERIES, 407
QUICK RELEASE CARGO BASKET
BRACE FABRICATION

SCALE 1 : 1	DWG. SIZE	DWG. NO.	REV.
SHEET 1 OF 1	A1	94621	1